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The repair section contains the complete Ford LRG engine section. Please note the section ... First Edition Service Manual Supplement Specifications Ford Engine LRG-423 Displacement 140 cu in 2.3 liters ... available in the Ford LRG-423 2.3 Liter Industrial Engine Service Manual (Ford number: PPD-194-287). Genie part number 33907.

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industrial engines as well as the personal safety of the individual doing the work. This Service Manual provides general directions for accomplishing service and repair work with tested, effective techniques.

### **LRG-425 2.5 LITER (153 CID) - Pitt Auto Electric Company**

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Apply a small amount of Silicone Gasket and Sealant FI AZ-I 9562-A, or equivalent meeting Ford specification WSE-M4G320-A2 at joints between front engine cover and cylinder block and rear main cap and cylinder block as shown.

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