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Here is what I know: Chrysler sold the engine line to Bayliner, who I believe are the ones who gave it the Force name. They wanted low cost engines to factory rig their boats, perhaps an idea of ahead of it's time.

History of FORCE Outboard motors - Moderated Discussion Areas

1985 20' Supra Sunsport ski boat, Ford 351 pleasurecraft inboard. The person whom I got this from stated that it was getting water in the cylinders.

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